

# Fume-A-Vent XL Hose Reels

Date 7/12

Part No. HRM-XL24-XXXX-XX

Hose Reels XL

TAB 3-F

The vehicle exhaust extraction system shall consist of a hose reel with a 120/1, 5.6 A, 600 W chain driven ODP motor assembly. The drive shaft shall be 1 1/2" diameter and run in a four-bolt regreasable flange roller bearing.

Motor is to be operated by a 2-button up/down switch. 2-button switch to be either mounted on the wall, column, or switch may be wired directly to the hose reel. When wired directly to hose reel, the power cord is dropped from the reel with the 2-button switch mounted in the box. Strain relief fittings are used at both the box and junction on the hose reel.

The motor and drive assembly shall be covered by an 18-gauge mild steel enclosure. The enclosure will have a removable access panel for motor servicing.

The XL 24 Series Hose Reels are made to order and come in three optional drum widths which are 3', 5', and 7', depending on the length and size of hose. The chart to the right shows maximum capacities for each size.



**24" DRUM Diameter • CAPACITIES**

Model	Drum Dia.	Drum W.	Hose Dia.	Hose Capacity
XL-24-3	24"	3'	8"	Up to 40'
	24"	3'	10"	Up to 36'
	24"	3'	12"	Up to 33'
XL-24-5	24"	5'	8"	Up to 65'
	24"	5'	10"	Up to 60'
	24"	5'	12"	Up to 55'
XL-24-7	24"	7'	8"	Up to 95'
	24"	7'	10"	Up to 85'
	24"	7'	12"	Up to 80'

The hose reel side mounting support A frame shall be constructed of 10-gauge mild steel. The A frames shall be securely attached to a one-piece 10-gauge formed steel mounting frame. The top plate has laser cut 7/16" diameter holes for the mounting of the hose reel.

The drum end flanges shall be constructed of 12-gauge hot rolled steel. The end flange's outer lip shall have a rubber edge guard. Each end flange shall have laser-cut notches to accept pre-cut tabs on the drum. This allows the reel drum and end flanges to mate so the drum is always centered in relationship to the end flange. The drum's inner support bars draw the end flanges securely to the drum for added strength, quality, and reliability.

The hose reel shall have a hose to drum connection fitting, allowing for use of 8", 10", or 12" hose. The connection fitting supports an inner 8", 10", or 12" diameter tube that completes the connection from the extraction hose to the side discharge connection fittings. The side discharge fitting is a complete regreasable fitting and allows for the connection of the discharge duct. The side discharge fitting shall accept 12" diameter duct.

The drum end outlet collar and the A frame support outlet collar shall be formed from 1/4" mild steel. The A-Frame support outlet Collar ID shall be 1/16" larger than the OD of the drum end collar.

A 1/4" UHMW seal flange with a matching bolt hole pattern shall be furnished with the A-frame outlet collar. A 3/8" mild steel bearing bracket will be welded to the interior of the collar. A sleeve-type SOLID-LUBE self lubricating, self-aligning, bearing for extreme industrial applications shall be utilized. The bearing shall be rated for -40° F to 700° F temperatures. As an option, a 1,000 F bearing is available. The drum end outlet collar has a welded 3/8" shaft bracket and 1 1/2" diameter shaft.

The hose reel drum shall also be supplied with a hose tracking bar to guide the hose during the re-coiling function.

The entire hose reel shall be protected by a red polyester powder coating for longevity and to resist corrosion.

The motor operated hose reel shall be equipped with a manual override lever on the drive assembly



**HOSE REEL XL-24 SERIES  
HRM-XL24-XXXX-5D**

**HOSE CAPACITY:  
8 INCH - 65'  
10 INCH - 55'  
12 INCH - 50'**



Air Cleaning  
Specialists Inc.  
11088 Gravois Ind. Ct.  
St. Louis MO 63128  
636-349-4400  
636-349-0556 Fax

**REF. NUMBER**

14-011423

**QUOTE #**

00

**REVISIONS**

-

**SHEET NAME**

**DETAIL**



**DRAWING TITLE**

**HOSE REEL  
HRM-XL 24 -  
5' DRUM**

**DRAWN: CODY BINGAMAN**

**CHECKED: 1**

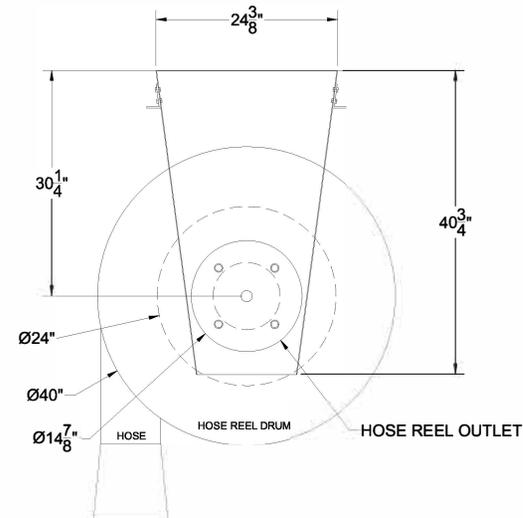
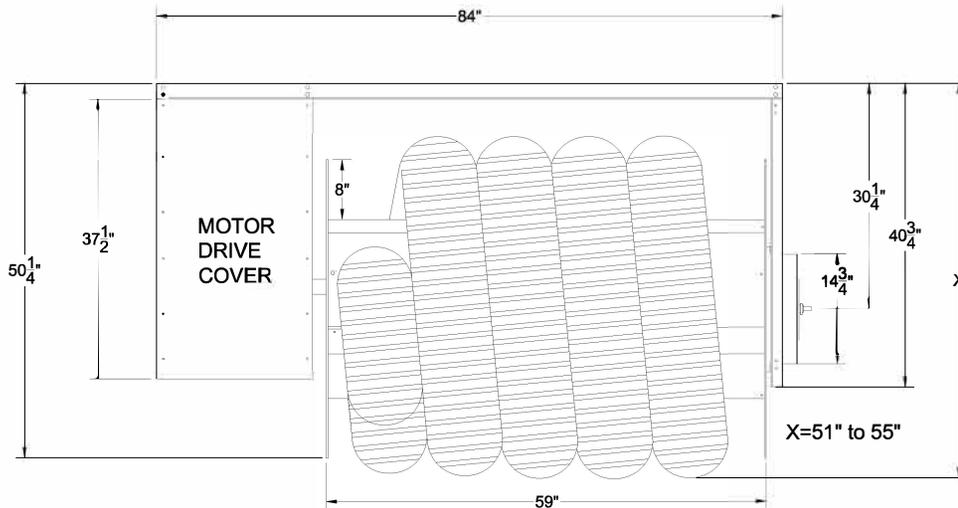
**PROJECT NAME  
HOSE REEL**

<b>DATE</b> 1/14/14	<b>VIEW</b> DETAIL
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<b>SIZE</b> A	<b>DWG NO.</b> 1	<b>REV.</b> 0
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SCALE: 1:1

SHEET 1 OF 1



**NOTES:**

WEIGHT: 630 Lbs.

MOTOR- STANDARD: 1/2 H.P. 115/230/1  
OPTIONAL: 1/2 H.P. 230/460/3 (Chain Driven)

OPTIONAL EXPLOSION PROOF MOTOR DRIVE

HOSE REEL SHALL BE POWDER-COATED RED  
OPTIONAL: STAINLESS STEEL

**CONSTRUCTION:**

DRUM - 16 GAUGE  
DRUM ENDS - 12 GAUGE  
FRAME - 10 GAUGE

## Fume-A-Vent Hose Reel Mounting

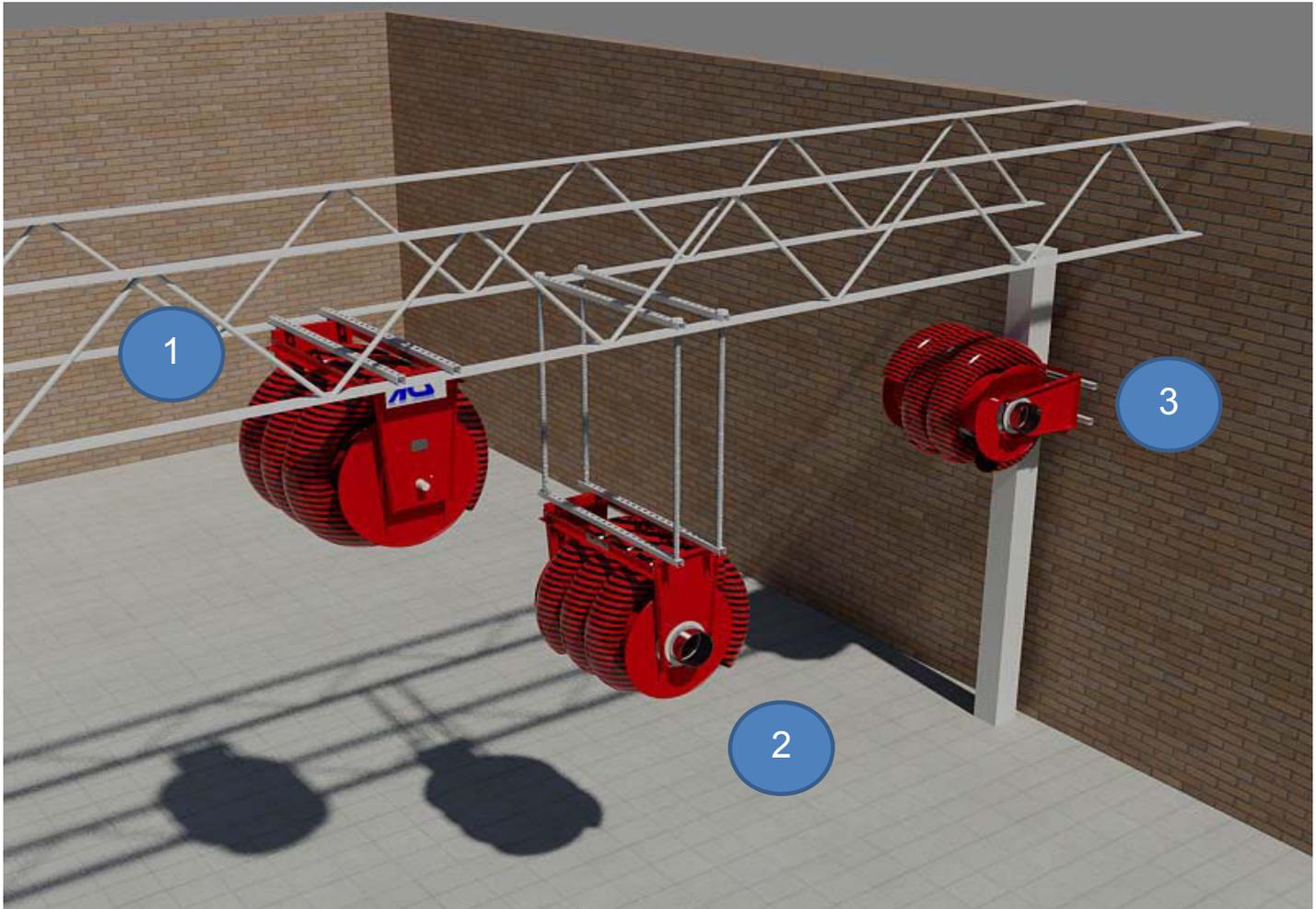
Date 7/12

Part No. HRX-X-XXXX

Hose Reels

TAB 3-B-5

This is a drawing of the typical mounting positions that our Fume-A-Vent Hose Reels are placed. They are easily installed with the four mounting holes that are 9/16" by 3/4" deep. Unistrut can be utilized effectively with the mounting holes or by other methods. Please consult one of our experts to decide the best mounting type for your application. Both Spring and Motorized Hose Reels have the same mounting options. XL Reels require additional support in most cases.



1. Ceiling mounting utilizing the Unistrut Steel Hangers.
2. Dropped down ceiling mount with Unistrut and 1/2" threaded rod for drop.
3. Wall mounted hose reel with Unistrut supports.

**Installation Guides available upon request for most ceiling types including joist and concrete.**

Hose Reels are a heavy item that has pull/push force from the spring retention. Please make sure the hose reel is mounted in a secure, strong location. Methods other than Unistrut and threaded rod are available.

## Fume-A-Vent Type 2 600°F Nomex and Silicone Coated Hose

Date 7/12

Part No. H-02-XXXX

Type 2 600°F Hose

TAB 1-B

The Fume-A-Vent Type 2 hose easily withstands temperatures at 600°F and is ideal for use with hose reels or overhead exhaust systems. The hose has exceeded 1000°F during certified testing and is rated up to 1250°F with intermittent use.

Temperature Range: - 80°F to 600°F (Baking Test)

This product meets Military Spec: MIL PFR 62028 - Paragraph 4.7.8, 72 Hours at 1000°F.

This product has a temperature rating at 1250°F for intermittent use, 600° constant use.

The Fume-A-Vent Type 2 hose is a double ply hose with an inner liner ply of woven fiberglass coated silicone rubber. A helically wound spring steel wire is imbedded between the inner liner ply and an exterior ply of woven Nomex coated with silicone rubber. The wire insures maximum flexibility and minimum diameter restrictions in sharp bend areas. The assembly is double wound with a treated Nomex cord and heat vulcanized to provide a greater strength.

Other information including wall thickness and helix pitch are available upon request. In some cases, a Fan and a Tailpipe Adaptor will be required. Common lengths and diamaters shown in chart below.



Part No	Description	Wt
H-02-0416	Fume-A-Vent 4" x 16' Type 2 600°F Silicone/Nomex High Temperature Hose	15
H-02-0420	Fume-A-Vent 4" x 20' Type 2 600°F Silicone/Nomex High Temperature Hose	15
H-02-0424	Fume-A-Vent 4" x 24' Type 2 600°F Silicone/Nomex High Temperature Hose	18
H-02-0516	Fume-A-Vent 5" x 16' Type 2 600°F Silicone/Nomex High Temperature Hose	15
H-02-0520	Fume-A-Vent 5" x 20' Type 2 600°F Silicone/Nomex High Temperature Hose	16
H-02-0524	Fume-A-Vent 5" x 24' Type 2 600°F Silicone/Nomex High Temperature Hose	22
H-02-0616	Fume-A-Vent 6" x 16' Type 2 600°F Silicone/Nomex High Temperature Hose	15
H-02-0620	Fume-A-Vent 6" x 20' Type 2 600°F Silicone/Nomex High Temperature Hose	16
H-02-0624	Fume-A-Vent 6" x 24' Type 2 600°F Silicone/Nomex High Temperature Hose	18
H-02-0816	Fume-A-Vent 8" x 16' Type 2 600°F Silicone/Nomex High Temperature Hose	20
H-02-0820	Fume-A-Vent 8" x 20' Type 2 600°F Silicone/Nomex High Temperature Hose	24
H-02-0824	Fume-A-Vent 8" x 24' Type 2 600°F Silicone/Nomex High Temperature Hose	29